



## **WireStacker 3150** **Active Stacking Machine**

- Easy to the upstream processing machine configurable stackingprocess with clearly laid out color touch screen
- High-speed stacking and unloading synchronised with the upstream wire processing machine
- Separate controllable, tilting batch tray for production in batch-mode
- No process interruption while unloading the wires
- Freely programmable batch processing
- Service friendly access to electronic and mechanic components

# STACKING

# WireStacker 3150

## Concept

The WireStacker 3150 is a high-performance wire stacker for the precise, axial stacking of cables. The system is available with 2.5 m (8.20 ft), 5 m (16.4 ft) 7.5 m (24.6 ft) or 10 m (32.8 ft) in length. Built in, synchronised driven transport belts allow stacking cables carefully and safely without wire jam even for very flabby wires. The integrated batch tray allows an independent working of the operator so he can take additional operations simultaneously to the production process. The WireStacker 3150 excels with exceptional performance and flexibility making it an important element within an efficient and precise cable processing line.

## Function

The WireStacker 3150 is controlled by I/O-signals and speed information of an up-stream cable processing machine. Apart from transporting the wire, the 45° tilted transport belt also assures for an optimal guiding and a secured ejection of the wire.

Technical specifications	
Raw Material Diameter	1.5 – 25.4 mm (0.06" – 1")
Workpiece Length	2.5 m (8.2 ft/s), 5.0 m (16.4 ft/s), 7.5 m (24.6 ft/s), 10 .0 m (32.8 ft/s)
Feeding Speed	Up to 4 m/s (13.1 ft/s) synchronized with the upstream cable processing machine
Interfaces	PPI standard (I/O signals and speed information), Emergency Stop
Power Supply	110/115/230/240 VAC, 50/60 Hz
Compressed Air Connection	6 bar ( 90 psi)
Weight	120 kg (264.6 lbs.) for version 2.5 m (8.2 ft)
Dimensions (L x W x H)	2805 x 610 x 1500 mm (2.5 m Version), (110.43" x 24.01" x 59.05)
CE-Conformity	The WireStacker 3150 fully complies with all CE and EMC equipment guidelines relative to mechanical and electrical safety and electromagnetic compatibility.
Important Note	Schleuniger recommends that wire samples be submitted in cases where there is doubt as to the processing capabilities of a particular machine.