



**Market segments**

Komax offers outstanding competence and solutions for various areas of application and draws on them to generate the desired value-added for the entire process and optimize economic efficiency in line with customer requirements. The main markets of Komax are as follows: automotive, aerospace, industrial and telecom & data-com. With this breadth of experience, customers obtain expert knowledge for process optimization and access to the latest technologies.



**Komax – leading the field now and in the future**

As a pioneer and market leader in the field of automated wire processing, Komax provides its customers with innovative and sustainable solutions for any situation that calls for precise contact connections. Komax manufactures series and customer-specific machinery for various industries, catering for every degree of automation and customization. Its range of quality tools, test systems, and intelligent networking solutions complete the portfolio, and ensure safe and efficient production.

Komax is a globally active Swiss company with development and production facilities on several continents. Komax uses its extensive distribution and service network, which includes local companies and their employees, to support customers across the world on site, thus ensuring the availability and value of their investments after equipment commissioning through standardized service processes.

**MICROLAB OVERVIEW**

**MAKE THE BEST QUALITY**

**FAST AND RELIABLE QUALITY ASSURANCE**

The complete assurance of quality is one of the most important competitive factors, whereby the creation of micrographs during production is indispensable. The Komax micrograph laboratories are an essential component within the modern quality management engineering.



# MICROLAB OVERVIEW

|   |  |   |   |
|---|--|---|---|
|  |  |  |  |
| <b>MicroLab 10</b>  | <b>MicroLab 30</b>   | <b>MicroLab 45</b>  | <b>MicroLab 55</b>  |
| compact<br>mobile<br>for small contacts   | automated processes<br>mobile<br>for small to large contacts                       | for large volumes<br>optimized wet processes<br>for small contacts                  | flexible<br>optimized wet processes<br>for all contact types                        |

## APPLICATION RANGE

|  |   |   |   |  |
|--|---|---|---|--|
| <b>CRIMP</b>                               | B-Crimp   | B-Crimp, MIL-Crimp,<br>HEX-Crimp  | B-Crimp,<br>MIL-Crimp, HEX-Crimp  | B-Crimp, MIL-Crimp,<br>HEX-Crimp, welding                                      |
| <b>LONGITUDINAL SECTION</b>                |   |   |   | ●  |
| <b>MATERIALS</b>                           | copper  | copper<br>(aluminum optional)   | copper, aluminum and steel  | copper<br>(aluminum optional)  |
| <b>PROCESSING AREA</b><br>(max. contact-Ø) | Ø 0.50 mm – Ø 2.50 mm<br>(corresponds approx. 0.08 – 5.00 mm <sup>2</sup> ) | Ø 0.50 mm – Ø 10.00 mm<br>(corresponds approx. 0.08 – 80.00 mm <sup>2</sup> ) | Ø 0.50 mm – Ø 6.00 mm<br>(corresponds approximately<br>0.08 – 16.00 mm <sup>2</sup> ) | Ø 0.50 mm – Ø 30.00 mm<br>(corresponds approx. 0.08 – 400.00 mm <sup>2</sup> ) |
| <b>PROCESSING TIME</b>                     | ~ 100 s   | ~ 100 s   | ~ 70 s<br>(two operators required)  | ~ 140 s  |
| <b>PROCESSING VOLUME</b>                   | low   | medium  | high  | medium   |

## DELIVERY SCOPE

|                            |  |  |              |  |              |   |              |
|----------------------------|--|--|--------------|--|--------------|---|--------------|
| <b>CUTTING</b>             | manual separation unit<br>dry<br>with cutting disc | automatic separation unit<br>dry<br>with saw blade | basic device | automatic separation unit<br>wet<br>with diamond cutting disc                | basic device | automatic separation unit<br>wet<br>with cutting disc<br>(saw blade optional) | basic device |
| <b>GRINDING</b>            | dry grinding unit<br>(manual regrinding)           | dry grinding unit<br>(automatic regrinding)        |              | wet grinding unit<br>(manual regrinding)                                     |              | wet grinding unit<br>(manual regrinding)                                      |              |
| <b>ETCHING</b>             | manual etching                                     | SmartEtch<br>(automatic etching module)            |              | SmartOptic with integrated<br>etching function<br>(automatic etching module) |              | SmartEtch<br>(automatic etching module)                                       |              |
| <b>IMAGE CAPTURE</b>       | Optics<br>camera 6.3 MP                            | SmartOptic<br>20.0 MP                              |              | Optics<br>camera 20.0 MP   |              | SmartOptic<br>camera 20.0 MP  |              |
| <b>EVALUATION SOFTWARE</b> | SmartVision  | SmartVision  |              | SmartVision  |              | SmartVision   |              |
| <b>EVALUATION HARDWARE</b> | not included<br>(laptop optional)                  | not included<br>(laptop optional)                  |              | PC-system  |              | PC-system   |              |

## SAMPLE HOLDER

|   |   |   |   |   |
|---|---|---|---|---|
| <b>SH 1 – sample holder 1</b><br>0.08 mm <sup>2</sup> – 0.22 mm <sup>2</sup>    | ● | ● | ● | ● |
| <b>SH 2 – sample holder 2</b><br>0.22 mm <sup>2</sup> – 6.00 mm <sup>2</sup>    | ● | ● | ● | ● |
| <b>SH 3 – sample holder 3</b><br>4.00 mm <sup>2</sup> – 12.00 mm <sup>2</sup>   |   | ● | ● | ● |
| <b>SH 4 – sample holder 4</b><br>10.00 mm <sup>2</sup> – 100.00 mm <sup>2</sup> |   | ● |   | ● |
| <b>SH 5 – sample holder 5</b><br>0.25 mm <sup>2</sup> – 5.00 mm <sup>2</sup>    | ● |   |   |   |
| <b>UH 1 – universal sample holder 1</b><br>span 28.00 mm                        |   |   |   | ● |
| <b>UH 2 – universal sample holder 2</b><br>span 36.00 mm                        |   |   |   | ● |

- inclusive
- optional